



Sales Bulletin No 006

DAO Shear mechanism Fixtures

Figure 1.DAO 94-27 Shear blade checking fixture.

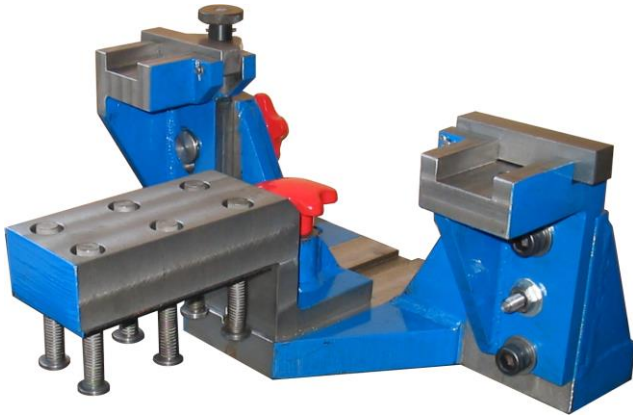


Figure 2.DAO 94-27 Shear arm alignment jig. Also used for checking the Shear blade fixture.

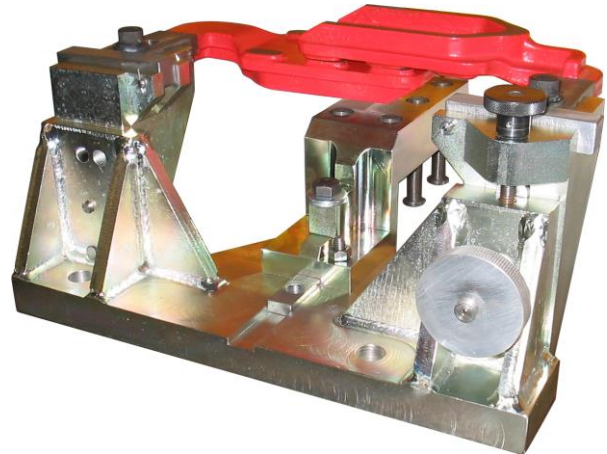


Figure 1 and figure 2 show Single Gob & Double Gob “angular” shearing Fixture available for 3” and 4 3/8” centres. For use on Feeder numbers: 58,144, 81,115 and 515.

Features

- ☀ **These precision-made tools are made for glass producers to satisfy ISO quality standards by ensuring that the glass shearing equipment is set and checked regularly.**
- ☀ **Shear blades and holders are aligned on the jig and levelled to each simulated working position using feeler gauges to a tolerance of 0.002”.**

Benefits

- Consistent and clean-cut gob shearing aids gob weight control and minimum punt defects.
- Minimises damage and wear and consequently increases the lifetime of the shear blades.

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- ☀ **The shear arm fixture is to check that the arms themselves are in correct alignment.** Minimises damage to the shear blades.
- ☀ **The shear arm fixture is also used to check and reset the shear blade jig.** Ensures that the shear blade jig is within its working tolerance.
- ☀ **Built for long life at a competitive price.** Gives value for money with little maintenance required.

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