



SALES BULLETIN No 023

'Emhart style' 210-480 6 1/4" Servo Take Out Gearbox Overhaul & Spares Kit.



Figure 1. A sample of the parts found in the gearbox

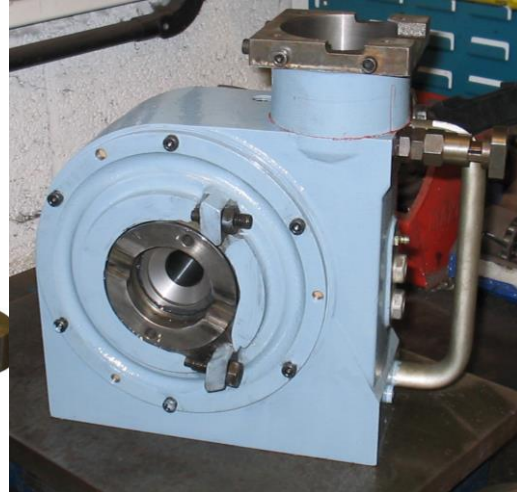


Figure 2. DAO overhauled gearbox ready to ship

DAO offers four services on the 210-480 6 1/4" servo gearbox.

- Supply of new gearboxes built by DAO Ltd.
- Service exchange of customer's old gearboxes for fully refurbished gearboxes, assembled and tested in our workshop, as shown in Figure 2.
- Supply of repair kits with full instructions to refurbish your own gearboxes using your own appropriately qualified staff.
- Supply of spare parts from our parts drawings on request. Some of the individual parts can be seen in Figure 1.

We have improved the design of the original gearboxes by hardening the centre hub, manufacturing the cast iron hub and gearbox cap out of steel to avoid the lugs breaking off during adjustment onto the machine. Peel shims are used for ease of assembly and to achieve the required accuracy of the assembly with high quality Viton oil seals to prevent leaks due to heat. These changes serve to extend the life of the gearbox giving increased value for money.

Europe's largest glass manufacturer is using these services on a regular basis.

DESIGNS • ADVANCEMENT • ORIGINALITY

1 The Green • Elvington • York YO41 4AF • United Kingdom

Tel: +44 (0)1904 607086 • Fax: +44 (0)1904 607086

Email: sales@daoldfield.co.uk • Website: www.daoldfield.co.uk

Company registered in England • Reg No 3178882 • Vat No GB 599 2017 10